



Topolymer® 5711-851B

Halogen Free Flame Retardant Thermoplastic Elastomer

Product Description

Topolymer® 5711-851B is a halogen free flame retardant thermoplastic elastomer compound based on SEBS/PP. This material can be widely used in power plug, electronic & electrical, automotive, etc. This grade is designed for injection molding. It is completely recyclable

General

Appearance	√Black Color		
Feature	√Soft Touch	√Tear Resistance	√UL Yellow Card
	√Bend Resistance	√Heat Resistance	√Weather Resistance
Compliance	√RoHS	√REACH	
Form	√Pellet		
Packaging	√25kg/bag		

Technical Property

Typical Properties	Typical Value	Unit	Test Method
Hardness	86	Shore A	ASTM D-2240
Density	1.02	g/cm ³	ASTM D-792
Tensile Strength at break	11	MPa	ASTM D-412
Tensile Strength at 100%	4.5	MPa	ASTM D-412
Elongation at Break	650	%	ASTM D-412
Tearing Strength	22	KN/m	ASTM D624
Rating Temperature	80	°C	UL1581
Flame Retardant	Pass	V0	UL94

The data are not to be defined as specifications

Processing Information

Injection	Typical Value
Rear Temperature	160-180°C
Middle Temperature	180-210°C
Front Temperature	180-210°C
Nozzle Temperature	160-90°C
Mold Temperature	40-60°C
Injection Rate	Fast
Back Pressure	0.35-0.7MPa
Screw Speed	100-200rpm
Clamp Tonnage	40-70MPa
Screw L/D Ratio	16:1-24:1
Screw Compression Ratio	2:1-4:1

Notes:

- 1) The product is incompatible with PVC, Purge thoroughly before and after use of this product with a low flow (0.5 - 2.5 MFR) Polyethylene (PE) or Polypropylene (PP).
- 2) The product needs to be dry before use, dry pellets for 2-3 hours at 90°C
- 3) In good ventilation, the product can be stored for six months from the date of production. Property check is required if storage time is over 6 months

Contact Information

Top Polymer Enterprise Ltd
 tpe@topolymer.com
 www.topolymer.com

10 Xiyuan Rd, Tianmuhu Industrial Park
 Liyang, Jiangsu
 China
 Tel: +86 (519) 8796 6118
 Fax: +86 (519) 8796 6228

Zhen An Hi-tech Park,
 Chang An, Dongguan, Guangdong
 China
 Tel: +86 (769) 8584 6000
 Fax: +86 (769) 8584 6001

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