



Topolymer® 3201-451G

Styrenic Thermoplastic Elastomer

Product Description

Topolymer® 3201-451G is a TPE compound based on Styrenic Block Copolymer (SBC). This material can be widely used in communication cable, earphone cord, USB cable, sealing strip, etc. This grade is designed for extrusion, and can be co-extruded with PP. It is completely recyclable.

General

Appearance	√Gray Color		
Feature	√Soft Touch	√Tear Resistance	√Kink Resistance
	√Dimensional Stability	√Weather Resistance	√Heat Resistance
Compliance	√RoHS	√REACH	√FDA
Form	√Pellet		
Packaging	√25kg/bag		

Technical Property

Typical Properties	Typical Value	Unit	Test Method
Hardness	45	Shore A	ASTM D-2240
Density	0.89	g/cm ³	ASTM D-792
Tensile Strength at break	4	MPa	ASTM D-412
Tensile Strength at 100%	1.2	MPa	ASTM D-412
Elongation at Break	550	%	ASTM D-412
Tear Strength	16	KN/m	ASTM D624
Compression Set at 23°C x 22hr	12	%	ASTM D395B

The data are not to be defined as specifications

Processing Information

Extrusion	Typical Value
Melt Temp	170-200°C
Rear Temperature	140-160°C
Middle Temperature	160-180°C
Front Temperature	160-190°C
Head Temperature	160-190°C
Die Temperature	140-220°C
Filter	100 -150 mesh
Compress Ratio	3:1

Notes:

- 1) The product is incompatible with PVC. Purge thoroughly before and after use of this product with a low flow (0.5 - 2.5 MFR) Polyethylene (PE) or Polypropylene (PP).
- 2) Drying is not required. However, if moisture is a problem or to get better appearance, dry pellets for 3 hours at 60°C

Contact Information

Top Polymer Enterprise Ltd
 tpe@topolymer.com
 www.topolymer.com

10 Xiyuan Rd, Tianmuhu Industrial Park
 Liyang, Jiangsu
 China
 Tel: +86 (519) 8796 6118
 Fax: +86 (519) 8796 6228

Zhen An Hi-tech Park,
 Chang An, Dongguan, Guangdong
 China
 Tel: +86 (769) 8584 6000
 Fax: +86 (769) 8584 6001

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