

Topolymer[®] **7150-901N** Styrenic Thermoplastic Elastomer

Product Description

Topolymer® 7150-901N is a TPE compound based on Styrenic Block Copolymer (SBC). This material can be widely used in fabric lamination including bag, suitcase, shoe, etc. and film. This grade is designed for calendaring and casting. It is completely recyclable.

General

Appearance √Natural Color

Feature √Soft Touch √Silky Feel √Scratch Resistance

√Abrasion Resistance √Kink Resistance

Compliance $\sqrt{\text{RoHS}}$ $\sqrt{\text{REACH}}$ $\sqrt{\text{FDA}}$

Form √Pellet Packaging √25kg/bag

Technical Property

| Typical Properties | Typical Value | Unit | Test Method |
|--------------------------------|---------------|-------------------|-------------|
| Hardness | 91 | Shore A | ASTM D2240 |
| Density | 0.95 | g/cm ³ | ASTM D792 |
| Tensile Strength at break | 21.2 | MPa | ASTM D412 |
| Tensile Strength at 100% | 9.3 | MPa | ASTM D412 |
| Elongation at Break | 457 | % | ASTM D412 |
| Tear Strength | 79 | KN/m | ASTM D624 |
| Compression Set at 23°C x 22hr | 45 | % | ASTM D395B |

The data are not to be defined as specifications.

Topolymer® 7150-901N

Product Data Sheet

Processing Information

| Extrusion | Typical Value |
|--------------------|---------------|
| Melt Temp | 180-200℃ |
| Rear Temperature | 140-160°C |
| Middle Temperature | 160-180℃ |
| Front Temperature | 160-200°C |
| Head Temperature | 160-200°C |
| Die Temperature | 140-220°C |
| Filter | 100 -150 mesh |
| Compress Ratio | 3:1 |

Notes:

Contact Information

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¹⁾ The product is incompatible with PVC. Purge thoroughly before and after use of this product with a low flow (0.5 - 2.5 MFR) Polyethylene (PE) or Polypropylene (PP).

²⁾ Color concentrate with PP, LDPE or EVA based carrier is recommended.

³⁾ Drying is not required. However, if moisture is a problem or to get better appearance, dry pellets for 2 hours at 80°C.