



Topthane™ 2280E

Urethane Thermoplastic Elastomer

Product Description

Topthane™ 2280E is a polyether-based Urethane Thermoplastic Elastomer resin in the family of Thermoplastic Elastomer (TPE). The product can be widely used in water pipe, air pipe, package yarn tube, wire and cable, profile extrusion, etc. This grade is designed for Extrusion. It is completely recyclable.

General

Appearance	√Clear		
Feature	√Low Temperature Flexibility	√Hydrolysis Resistance	√Oil And Chemical Resistance
	√Stable Viscosity	√Easy Processing	
Compliance	√RoHS	√REACH	
Form	√Pellet		
Packaging	√25kg/bag		

Technical Property

Typical Properties	Typical Value	Unit	Test Method
Hardness	80	Shore A	ASTM D2240
Density	1.11	g/cm ³	ASTM D792
Tensile Strength at break	28.6	MPa	ASTM D412
Tensile Strength at 100%	6.1	MPa	ASTM D412
Tensile Strength at 300%	9.2	MPa	ASTM D412
Elongation at Break	550	%	ASTM D412
Tear Strength	71.4	KN/m	ASTM D624

The data are not to be defined as specifications.

Processing Information

Extrusion	Typical Value
Rear Temperature	170-180°C
Middle Temperature	180-200°C
Front Temperature	180-200°C
Die Temperature	170-190°C
Recommended Filter Mesh	80/120/80 mesh
Screw Rotation Rate	20-40 rpm

Notes:

- 1) The product is incompatible with PVC. Purge thoroughly before and after use of this product with a low flow (0.5 - 2.5 MFR) Polyethylene (PE) or Polypropylene (PP).
- 2) Color concentrate with TPU based carrier is recommended.
- 3) The product needs to be dry before use, dry pellets for 3-4 hours at 90-110°C.

Contact Information

Top Polymer Enterprise Ltd
tpe@topolymer.com
www.topolymer.com

10 Xiyuan Rd, Tianmuhu Industrial Park
Liyang, Jiangsu
China
Tel: +86 (519) 8796 6118
Fax: +86 (519) 8796 6228

Zhen An Hi-tech Park,
Chang An, Dongguan, Guangdong
China
Tel: +86 (769) 8584 6000
Fax: +86 (769) 8584 6001