

# Topthane<sup>™</sup> 2295E

## **Urethane Thermoplastic Elastomer**

## **Product Description**

Topthane<sup>™</sup> 2295E is a polyether-based Urethane Thermoplastic Elastomer resin in the family of Thermoplastic Elastomer (TPE). The product can be widely used in water pipe, air pipe, package yarn tube, wire and cable, profile extrusion, etc. This grade is designed for Extrusion. It is completely recyclable.

#### General

Appearance √Clear

√Stable Viscosity √Easy Processing

Compliance √RoHS √REACH

Form  $\sqrt{\text{Pellet}}$  Packaging  $\sqrt{25\text{kg/bag}}$ 

## **Technical Property**

Typical Properties	Typical Value	Unit	Test Method
Hardness	95	Shore A	ASTM D2240
Density	1.12	g/cm <sup>3</sup>	ASTM D792
Tensile Strength at break	30.6	MPa	ASTM D412
Tensile Strength at 100%	12.2	MPa	ASTM D412
Tensile Strength at 300%	25.5	MPa	ASTM D412
Elongation at Break	450	%	ASTM D412
Tear Strength	122.4	KN/m	ASTM D624

The data are not to be defined as specifications.

## Topthane™ 2295E

## **Product Data Sheet**

## **Processing Information**

Extrusion	Typical Value	
Rear Temperature	180-190℃	
Middle Temperature	190-210℃	
Front Temperature	190-210℃	
Die Temperature	180-200℃	
Recommended Filter Mesh	80/120/80 mesh	
Screw Rotation Rate	20-40 rpm	

#### Notes:

- 1) The product is incompatible with PVC. Purge thoroughly before and after use of this product with a low flow (0.5 2.5 MFR) Polyethylene (PE) or Polypropylene (PP).
- 2) Color concentrate with TPU based carrier is recommended.
- 3) The product needs to be dry before use, dry pellets for 3-4 hours at 90-110°C.

#### **Contact Information**

Top Polymer Enterprise Ltd tpe@topolymer.com www.topolymer.com

10 Xiyuan Rd, Tianmuhu Industrial Park Liyang, Jiangsu China

Tel: +86 (519) 8796 6118 Fax: +86 (519) 8796 6228 Zhen An Hi-tech Park, Chang An, Dongguan, Guangdong China

Tel: +86 (769) 8584 6000 Fax: +86 (769) 8584 6001