



Topester™ 428RM

Copolyester Thermoplastic Elastomer

Product Description

Topester™ 428RM is a Copolyester Thermoplastic Elastomer (TPC) resin in the family of Thermoplastic Elastomer (TPE). This material can be widely used in automotive, industrial, wire & cable, consumer, polymer modification, etc. This grade is designed for extrusion and injection molding. It is completely recyclable.

General

Appearance	√Natural Color	
Feature	√Heat Resistance	√Good Resilience
Compliance	√RoHS	√REACH
Form	√Pellet	
Packaging	√25kg/bag	

Technical Property

Typical Properties	Typical Value	Unit	Test Method
Hardness	28	Shore D	ISO 868
Density	1.07	g/cm ³	ISO 1183
Melt Index (230°C x 2.16kg)	16	g/10min	ISO 1133
Flexural Modulus	30	MPa	ISO 178
Tensile Stress at break	18	MPa	ISO 527
Elongation at Break	940	%	ISO 527
Charpy Notched Impact Strength at 23°C	No break	KJ/m ²	ISO 179
Charpy Notched Impact Strength at -30°C	No break	KJ/m ²	ISO 179
Melting Temperature	170	°C	ISO11357
Vicat Softening Temperature, 10N	80	°C	ISO 306
Volume Resistivity	1.0E+12	Ohm*cm	IEEC 60093
Water Absorption, 24hr	0.7	%	ISO 62
Shrinkage	1.1	%	ISO 294

The data are not to be defined as specifications

Processing Information

Extrusion	Typical Value
Rear Temperature	180-200°C
Middle Temperature	180-210°C
Front Temperature	180-210°C
Head Temperature	180-210°C
Die Temperature	200-220°C
Injection Molding	Typical Value
Rear Temperature	180-200°C
Middle Temperature	180-220°C
Front Temperature	200-220°C
Nozzle Temperature	200-230°C
Mold Temperature	20-60°C

Notes:

- 1) The product is incompatible with PVC. Purge thoroughly before and after use of this product with a low flow (0.5 - 2.5 MFR) Polyethylene (PE) or Polypropylene (PP).
- 2) Color concentrate with Copolyester based carrier is recommended.
- 3) Drying is required for 3-5 hours at 110°C

Contact Information

Top Polymer Enterprise Ltd
tpe@topolymer.com
www.topolymer.com

10 Xiyuan Rd, Tianmuhu Industrial Park
Liyang, Jiangsu
China
Tel: +86 (519) 8796 6118
Fax: +86 (519) 8796 6228

Zhen An Hi-tech Park,
Chang An, Dongguan, Guangdong
China
Tel: +86 (769) 8584 6000
Fax: +86 (769) 8584 6001

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