



Topolymer[®] RCC 5321-851H

Halogen Free Flame Retardant Thermoplastic Elastomer

Product Description

Topolymer[®] RCC 5321-851H is a halogen free flame retardant thermoplastic elastomer compound based on SEBS/PP. This grade contains 10% PCR material. This material can be used in various wire and cable applications including power cord, communication cable, USB cable, etc. This grade is designed for extrusion. It is completely recyclable.

General

Appearance	✓ Black Color		
Feature	✓ Flame Retardant VW-1	✓ Rating Temperature 80°C	✓ UL Yellow Card
	✓ Crack Resistance	✓ Wear Resistance	
	✓ Weather Resistance	✓ Easy Processing	
Compliance	✓ RoHS	✓ REACH	
Form	✓ Pellet		
Packaging	✓ 25kg/bag		

Technical Property

Typical Properties	Typical Value	Unit	Test Method
Hardness	85	Shore A	ASTM D-2240
Density	1.08	g/cm ³	ASTM D-792
Tensile Strength at break	9.9	MPa	ASTM D-412
Tensile Strength at 100%	5.9	MPa	ASTM D-412
Elongation at Break	310	%	ASTM D-412
Tearing Strength	9	KN/m	ASTM D624
Rating Temperature	80	°C	UL1581
Flame Retardant	Pass	VW-1	UL1581

The data are not to be defined as specifications

Processing Information

Extrusion	Typical Value
Melt Temp	190-220°C
Rear Temperature	160-180°C
Middle Temperature	190-220°C
Front Temperature	190-220°C
Head Temperature	180-210°C
Die Temperature	180-210°C
Filter	100 -150 mesh
Compress Ratio	2.8:1

Notes:

- 1) The product is incompatible with PVC, Purge thoroughly before and after use of this product with a low flow (0.5 - 2.5 MFR) Polyethylene (PE) or Polypropylene (PP).
- 2) The product needs to be dried for 2-3 hours at 100°C before use
- 3) In good ventilation, the product can be stored for six months from the date of production. Property check is required if storage time is over 6 months.

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