



# Topolymer<sup>®</sup> RCC 5711-801B

Halogen Free Flame Retardant Thermoplastic Elastomer

## Product Description

Topolymer<sup>®</sup> RCC 5711-801B is a halogen free flame retardant thermoplastic elastomer compound based on SEBS/PP. This grade contains 10% PCR material. This material can be widely used in power plug, electronic & electrical, automotive, etc. This grade is designed for injection molding. It is completely recyclable.

## General

Appearance	✓ Black Color		
Feature	✓ Soft Touch	✓ Tear Resistance	✓ UL Yellow Card
	✓ Bend Resistance	✓ Heat Resistance	✓ Weather Resistance
Compliance	✓ RoHS	✓ REACH	
Form	✓ Pellet		
Packaging	✓ 25kg/bag		

## Technical Property

Typical Properties	Typical Value	Unit	Test Method
Hardness	86	Shore A	ASTM D-2240
Density	1.07	g/cm <sup>3</sup>	ASTM D-792
Tensile Strength at break	6.8	MPa	ASTM D-412
Tensile Strength at 100%	3.9	MPa	ASTM D-412
Elongation at Break	416	%	ASTM D-412
Tearing Strength	10	KN/m	ASTM D624
Rating Temperature	80	°C	UL1581
Flame Retardant	Pass	VO	UL94

The data are not to be defined as specifications

Processing Information

Injection	Typical Value
Rear Temperature	160-180°C
Middle Temperature	180-210°C
Front Temperature	180-210°C
Nozzle Temperature	160-90°C
Mold Temperature	40-60°C
Injection Rate	Fast
Back Pressure	0.35-0.7MPa
Screw Speed	100-200rpm
Clamp Tonnage	40-70MPa
Screw L/D Ratio	16:1-24:1
Screw Compression Ratio	2:1-4:1

Notes:

- 1) The product is incompatible with PVC, Purge thoroughly before and after use of this product with a low flow (0.5 - 2.5 MFR) Polyethylene (PE) or Polypropylene (PP).
- 2) The product needs to be dried for 2-3 hours at 90°C before use
- 3) In good ventilation, the product can be stored for six months from the date of production. Property check is required if storage time is over 6 months

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