



Topolymer[®] ECO 9321-901N

Thermoplastic Vulcanizate

Product Description

Topolymer[®] ECO 9230-901N is a heat-stabilized PP/EPDM based Thermoplastic Vulcanizate (TPV) in the family of Thermoplastic Elastomer (TPE). This material is designed for a wide range of applications such as automotive interiors and exteriors, construction seals, gaskets, covers, consumer products or other parts where softness and conformity are needed. This grade bio-content is 18%. This grade can be processed on conventional thermoplastics processing equipment for Injection Molding, Extrusion and Blow Molding or other hot melt processes. It is completely recyclable.

General

| | | | |
|------------|----------------------|-------------------|------------------|
| Appearance | ✓ Natural Color | | |
| Feature | ✓ Low Gravity | ✓ Non-hygroscopic | ✓ Low VOC |
| | ✓ High Resilience | ✓ Easy Coloring | ✓ Smooth Surface |
| | ✓ Weather Resistance | ✓ Easy Processing | |
| Compliance | ✓ RoHS | ✓ REACH | |
| Form | ✓ Pellet | | |
| Packaging | ✓ 25kg/bag | | |

Technical Property

| Typical Properties | Typical Value | Unit | Test Method |
|---|---------------|-------------------|-------------|
| Hardness | 90 | Shore A | ASTM D2240 |
| Density | 0.95 | g/cm ³ | ASTM D792 |
| Tensile Strength at break | 14.0 | MPa | ASTM D412 |
| Tensile Strength at 100% | 5.6 | MPa | ASTM D412 |
| Elongation at Break | 540 | % | ASTM D412 |
| Tear Strength - Across Flow | 60 | KN/m | ASTM D624 |
| Compression Set 70°Cx22h | 55 | % | ASTM D395B |
| Brittleness Temperature | -60 | °C | ASTM D746 |
| Change in Tensile Strength In Air 150°Cx168h | -11 | % | ASTM D573 |
| Change in Ultimate Elongation In Air 150°Cx168h | -10 | % | ASTM D573 |
| Change in Durometer Hardness in Air 150°Cx168h | +2 | Shore A | ASTM D2240 |

The data are not to be defined as specifications

Processing Information

| Injection | Typical Value |
|-------------------------|---------------|
| Suggested Max Moisture | 0.08% |
| Suggested Max Regrind | 20% |
| Rear Temperature | 175-190°C |
| Middle Temperature | 180-195°C |
| Front Temperature | 185-200°C |
| Nozzle Temperature | 185-210°C |
| Mold Temperature | 25-55°C |
| Injection Rate | Fast |
| Back Pressure | 0.35-0.7MPa |
| Screw Speed | 100-200rpm |
| Clamp Tonnage | 40-70MPa |
| Screw L/D Ratio | 16:1-24:1 |
| Screw Compression Ratio | 2:1-4:1 |
| Extrusion | Typical Value |
| Melt Temperature | 175-215°C |
| Die Temperature | 175-215°C |

Notes:

- 1) Topolymer® TPV is incompatible with PVC, Purge thoroughly before and after use of this product with a low flow (0.5 - 2.5 MFR) Polyethylene (PE) or Polypropylene (PP).
- 2) Color concentrate with PP or PE based carriers are recommended for coloring
- 3) Drying is not required. However, if moisture is a problem or to get better appearance, dry pellets for 3 hours at 80°C

Contact Information

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