

toplastRcc™ 66 series

Product Description

toplastRcc™ 66 series are green recycle material solution with 30% fiberglass reinforced. We use recycle materials to customize the solution containing maximum up to 70% PCR materials for customers. It can replace PA66-GF virgin resins in household, personal care, auto and other fields. The product series have the same performance, quality stability and environmental compliance as virgin resins, and comply with GRS4.0 standard, assist in reducing carbon emissions more efficient and ensuring environmental sustainability.

Features

- Appearance ✓ All Color
- Feature ✓ Customized ✓ 30% Glass Fiber
- Compliance ✓ RoHS ✓ REACH
- Traceability ✓ GRS 4.0
- Form ✓ Pellet

Technical Properties

Properties	Test method	Test Condition	Unit	Typical value ^[1]
Density	ISO 1183	23°C	g/cm ³	1.36
Tensile Strength	ISO 527	5mm/min	MPa	175
Flexural Modulus	ISO 178	2mm/min	MPa	8300
Notched Charpy Impact Strength	ISO 179	23°C	J/m	120
Heat Deflection Temp.	ISO 75	1.8MPa	°C	245
Flammability	UL94	1.6mm	class	HB

[1] The values of pigmented material may be different; all the values can be customized.

Processing

		Optimum ^[1]	Range ^[2]
Pre-dry Temp.		80°C	80~90°C
Pre-dry Time		4h	3~4h
Barrel Zone Temp.	Rear	270°C	270~305°C
	Center	285°C	270~305°C
	Front	290°C	270~305°C
Mold Temp.		80°C	80~90°C
Processing Temp. Limit		310°C	
Injection Speed		Low or Medium	

[1] [2] The data sheet is just for reference. In actual injection process, the mold parameter should be adjusted by construction of mold, shape size of product, and so on.

Contact

tpe@topolymer.com
www.topolymer.com

Top Polymer (Jiangsu)

10 Xiyuan Rd, Tianmuhu Industrial Park
Liyang, Jiangsu Province
China213300
Tel: +86 (519) 8796 6118
Fax: +86 (519) 8796 6228

Top Polymer (Guangdong)

1017 Building 1, No. 1 Junma Street, Chigang
Humen Town, Dongguan City, Guangdong
China 523923
Tel: +86 (769) 8584 6000
Fax: +86 (769) 8584 6001

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